

# **FuturEnzyme** Technologies of the FUTURE for low-cost ENZYMES for environment-friendly products

M18 Online Executive Committee  
Meeting

Nov. 14, 2022



## **WP4 - Small-scale enzyme production and characterisation**



Project funded by the European Union's Horizon 2020  
Research and Innovation Programme under grant agreement No [101000327]



# Deliverables

Work package number <sup>9</sup>	WP4	Lead beneficiary <sup>10</sup>	4 - UHAM
Work package title	Small-scale enzyme production and characterisation		
Start month	1	End month	40

Description of work and role of partners
<b>WP4 - Small-scale enzyme production and characterisation</b> [Months: 1-40] <b>UHAM, CSIC, BANGOR, UDUS, IST ID, CNR, FHNW, Bio_Ch, EUCODIS</b> We propose 6 Tasks.
Task 4.1 Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production M2-M30 Task Lead Partner – UHAM Participants: CSIC, BANGOR, UDUS, CNR, EUC
Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30 Task Lead Partner – FHNW Participants: CSIC, EUC
Task 4.3 Production of enzymes from their natural hosts M2-M30 Task Lead Partner – CNR Participants: IST-ID, BIO_CH
Task 4.4 Enzyme characterisation for selecting those with manufacturers' specifications M2-M36 Task Lead Partner – UDUS Participants: BANGOR, CSIC, UHAM, FHNW, IST-ID, EUC
Task 4.5 Decision-making strategy for selecting lead enzyme candidates M6-M36 Lead partner – UDUS Participants: BANGOR, UHAM, CSIC, CNR, IST-ID, FHNW, BSC, EUC
Task 4.6 Design of multi-enzyme blends to process complex ingredient mixtures M12-M40 Task Lead Partner – CSIC Participants: BANGOR, UDUS, UHAM, IST-ID

## List of deliverables

Deliverable Number <sup>14</sup>	Deliverable Title	Lead beneficiary	Type <sup>15</sup>	Dissemination level <sup>16</sup>	Due Date (in months) <sup>17</sup>
D4.1	QR barcoding system, available	1 - CSIC	Other	Confidential, only for members of the consortium (including the Commission Services)	3
D4.2	The FuturEnzyme Portfolio of 1,000 enzyme (recombinant/native/biomimetic) material, obtained	1 - CSIC	Other	Confidential, only for members of the consortium (including the Commission Services)	16
D4.3	Cell-free expression/ reported system, developed	4 - UHAM	Other	Confidential, only for members of the consortium (including the Commission Services)	16
D4.4	Biomimetic protease production system, developed	9 - FHNW	Other	Confidential, only for members of the consortium (including the Commission Services)	16
D4.5	At least 9 enzyme crystal structures	1 - CSIC	Other	Confidential, only for members of the consortium (including the Commission Services)	30
D4.6	The metadata on expression yield, activity and stability, available	5 - UDUS	data sets, microdata, etc	Confidential, only for members of the consortium (including the Commission Services)	18
D4.7	At least 180 enzymes (recombinant, native, biomimetic) with attractive properties, available	1 - CSIC	Other	Confidential, only for members of the consortium (including the Commission Services)	18
D4.8	Set of high-performing multi-enzyme blends	1 - CSIC	Other	Confidential, only for members of the consortium (including the Commission Services)	20



final version?





# Task 4.1 Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production M2-M30



- Task Lead Partner – UHAM
- Participants: CSIC, BANGOR, UDUS, CNR, EUC



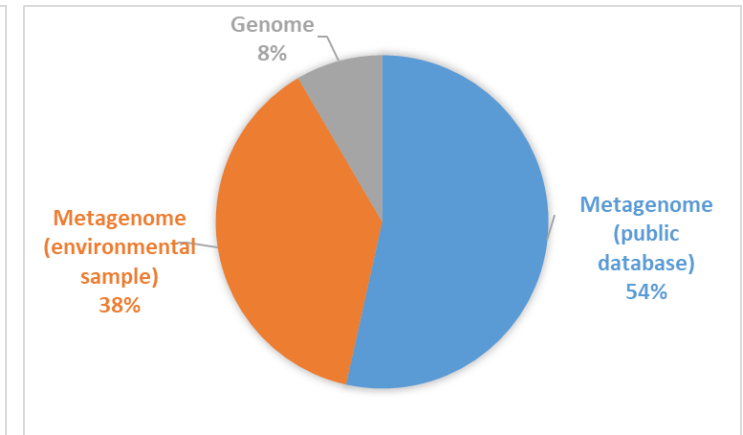
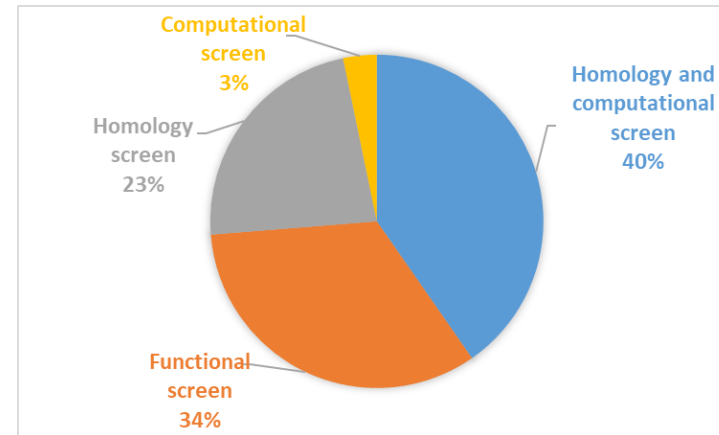


## Task 4.1 Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production M2-M30



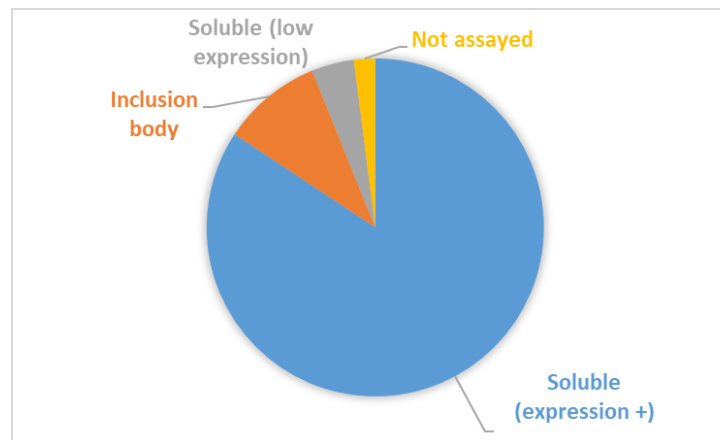
### ■ Actually, CSIC has contributed to the cloning and synthesis of 344 genes

- Lipases-esterases: 304
- Hyaluronidases: 16
- Polyester hydrolases: 10
- Amidases: 6
- Amylases: 4
- PluriZymes: 3
- Proteases: 1



### ■ Expression in *Escherichia coli* (scale: 50 mL, 1 L, 4 L, ... 12 L)

- Ek/LIC 46
- p15TV-L
- pBXNH3
- pET-45b(+)
- pQE306





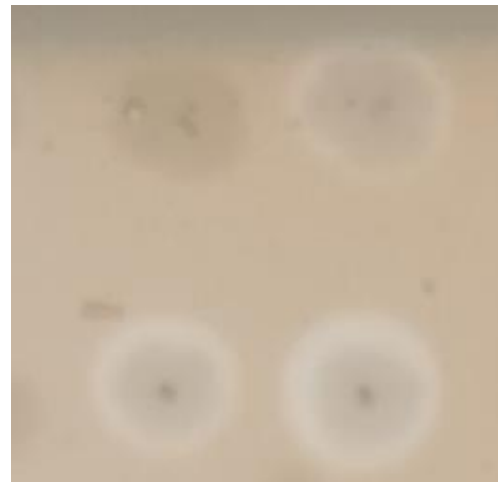
# UDUS

Previously  
reported

**Focus: hydrolases  
[lipases, esterases,  
cutinases].**

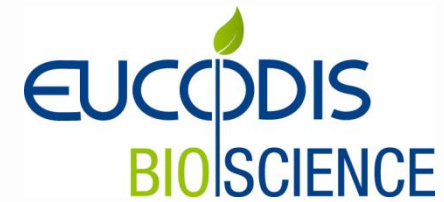
- WP4

- Task 4.1 Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production
- ✓ Esterase & lipase set: first tests for detergent compatibility (Henkel)
- ✓ 60 enzymes out of 85 lipolytic enzymes expressed in active form using *E. coli* in deep well plates for HTS with cell extracts
- ✓ Cutinase-like enzymes productions studies in *B. subtilis* as alternative host to enhance soluble protein yields



*B. subtilis* producing the cutinase-like enzyme Paes\_PEH from a signal peptide library on polyester indicator plates

# WP4 Results obtained by Eucodis



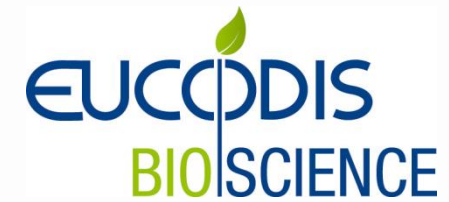
## Task 4.1. Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production (M2-30)

**Goal:** Improvement of current expression systems in WP4 to be able to produce enzymes in WP6 in the desired quantities for the downstream partners

### Approach:

- **Expression in *Pichia pastoris* (ongoing, see results on next slides):**
  - Design of integration plasmids for faster cloning, establishment of secretion signal/pro-peptide library, fermentation optimization with improved plasmids, new promoters to be tested
- **Expression in *Corynebacterium glutamicum* (planned):**
  - Design of integration plasmids for stable integration into genome, Design and test of secretion signal peptide library, antibiotics-free expression for food/cosmetics grade enzymes

# WP4 Results obtained by Eucodis



## Task 4.1. Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production (M2-30)

Small scale screening of different Signal Peptides (SPs) using Cal B wildtype and Eucodis lipase 32 as model enzymes:

- Not predictable, which SP is preferred
- Screening necessary

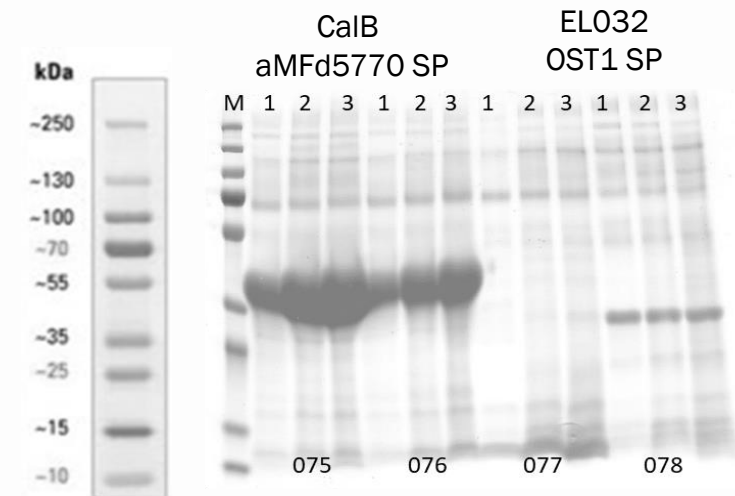
pos. ctrl:	A12/C12/E12/G12	CalB-KREA EA #8
neg. ctrl:	B12/D12/F12/H12	Pichia wt

	Units /ml	1	2	3	4	5	6	7	8	9	10	11	12
pPichia57ost1_CalBwtA		0,331	0,385	0,373	0,355	0,355	0,350	0,367	0,358	0,365	0,351	0,374	0,340
pPichia57aMFd5770_CalBwtB		0,447	0,393	0,393	0,409	0,402	0,363	0,419	0,422	0,413	0,431	0,424	0,008
pPichia57SPshort_CalBwtC		0,196	0,109	0,128	0,122	0,204	0,121	0,133	0,147	0,111	0,146	0,170	0,290
pPichia57aMF_CalBwtD		0,346	0,355	0,314	0,282	0,326	0,331	0,356	0,352	0,341	0,355	0,293	0,008
pPichia57ost1_EL032E		0,222	0,161	0,154	0,159	0,100	0,093	0,241	0,211	0,243	0,198	0,238	0,292
pPichia57aMFd5770_EL032F		0,147	0,155	0,089	0,065	0,107	0,058	0,061	0,067	0,058	0,082	0,053	0,010
pPichia57SPshort_EL032G		0,071	0,036	0,026	0,058	0,024	0,044	0,029	0,032	0,042	0,039	0,060	0,314
pPichia57aMF_EL032H		0,142	0,089	0,089	0,106	0,150	0,078	0,115	0,110	0,040	0,065	0,044	0,009



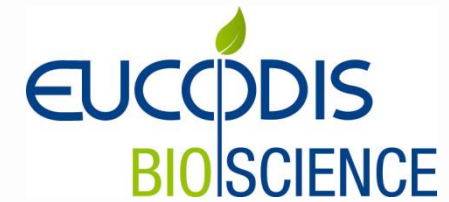
Secreted expression in Fermenters:

- High yields
- High purity



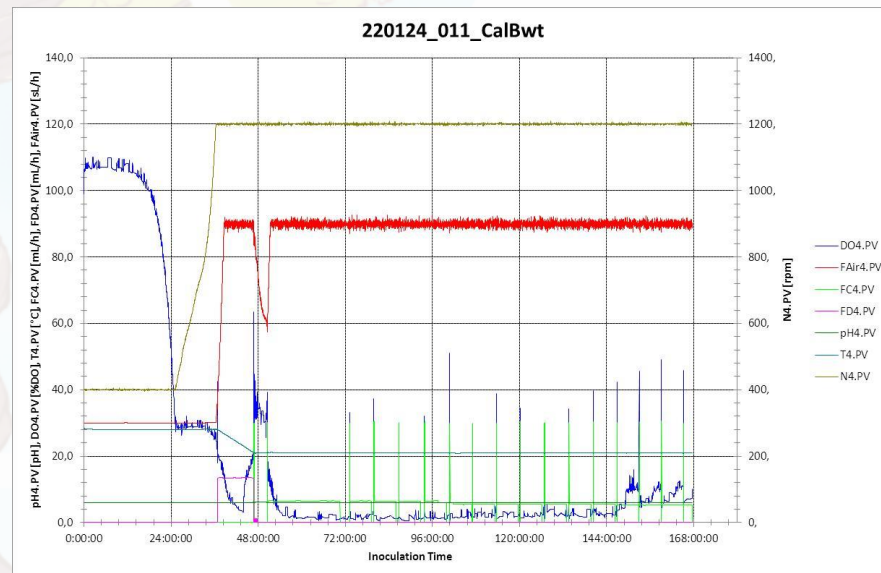
- Yields improved by 25-60%. Optimized Pichia Signal Peptides ready for Consortium enzyme production.

# WP4 Results obtained by Eucodis

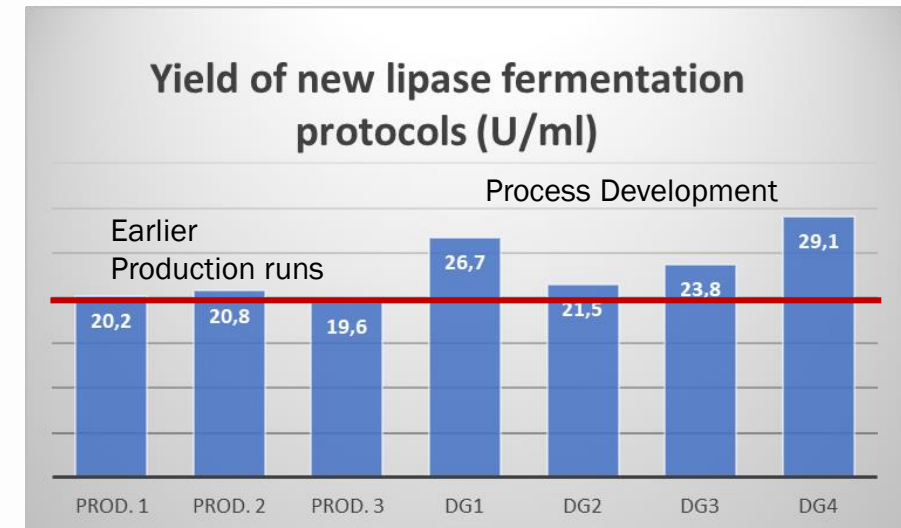


## Task 4.1. Ultra-fast and efficient gene cloning and synthesis: downstream enzyme production (M2-30)

- Improved Lipase fermentation protocols (using CalB wildtype as model enzyme)
  - Optimized feeding strategy (methanol/glycerol co-feeding)
  - Optimized induction strategy (spiked versus continuous, amounts, time)



## CalBwt as model enzyme



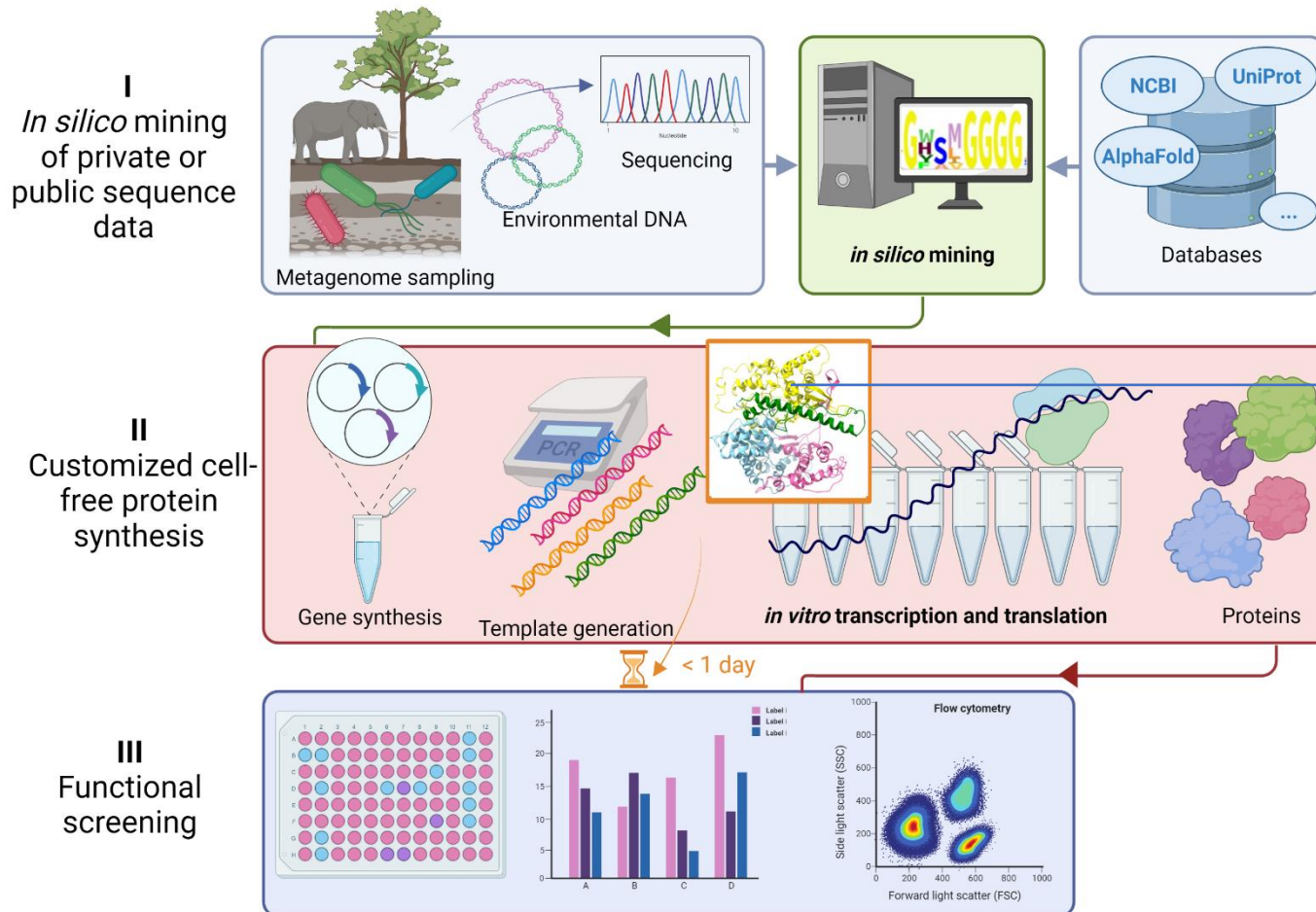
- Yields improved by 50-75%. Optimized Pichia protocols ready for Consortium enzyme production.





# Task 4.1

## Development of a cell-free expression system



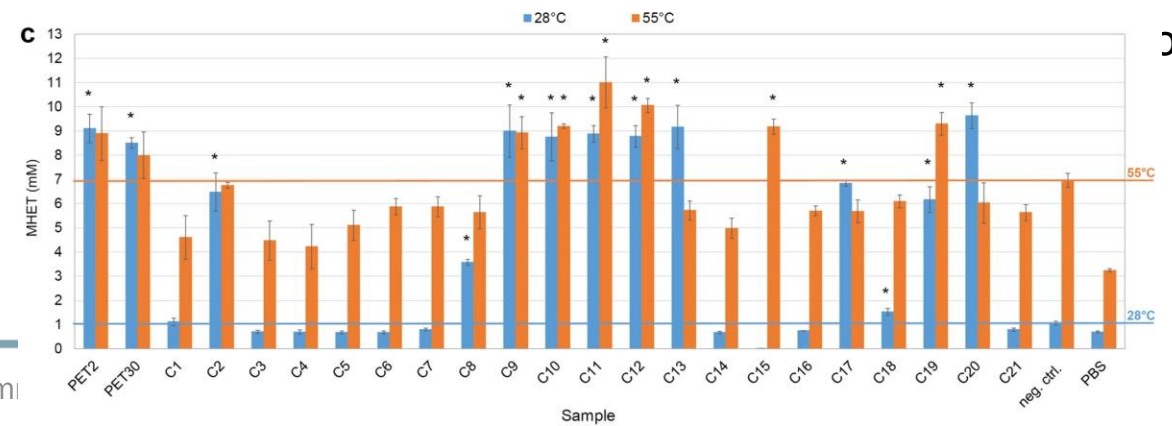
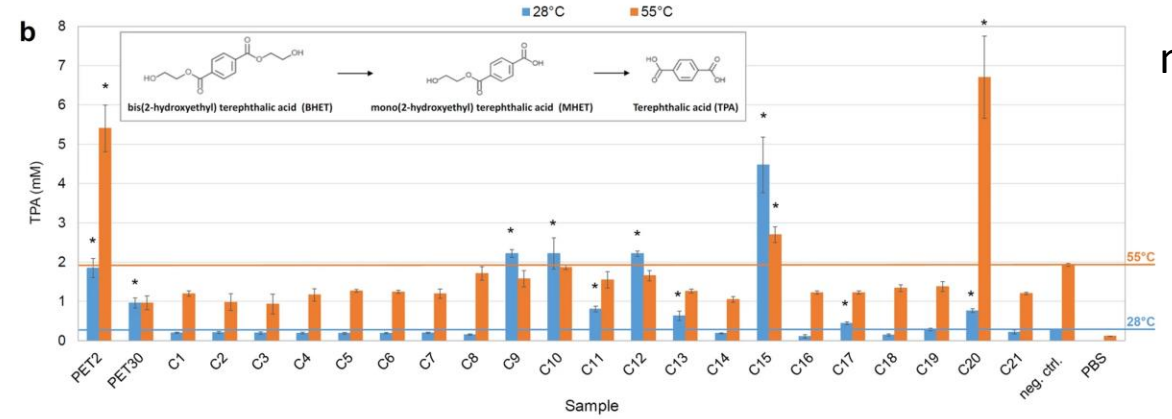
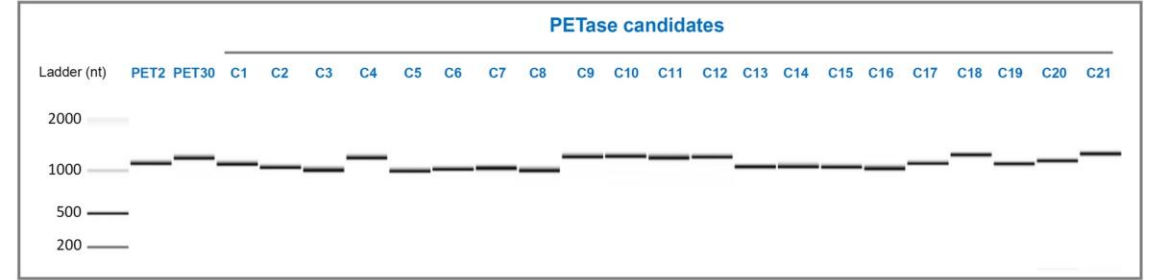
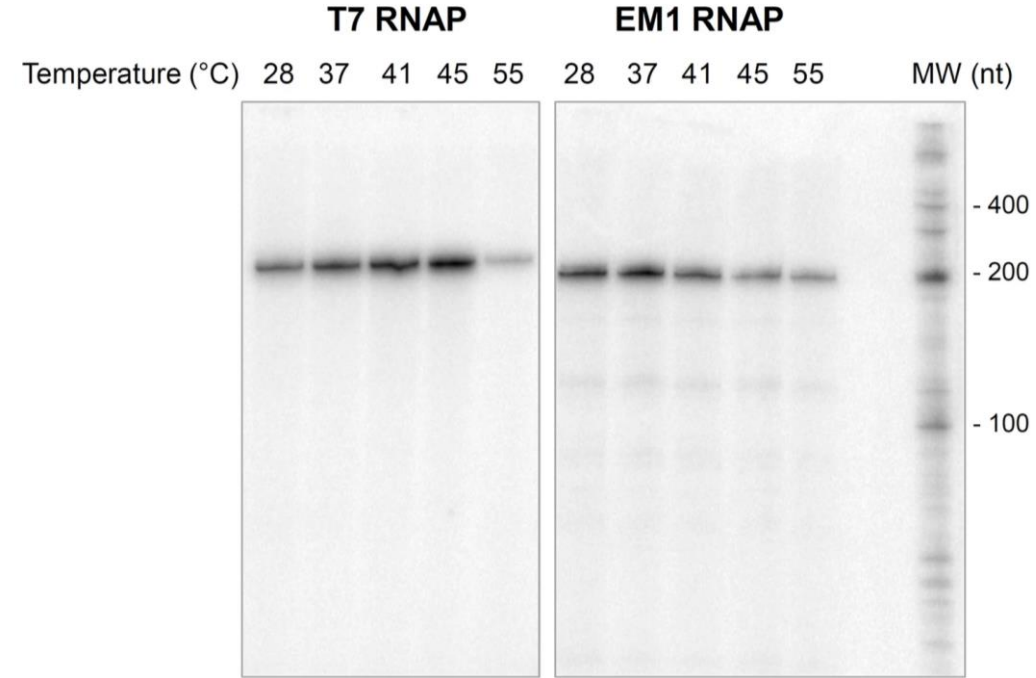
**EM1-RNAP**  
First viral RNAP from  
elephant faeces microbiome

Han et. al. 2022, SciRep



# Task 4.1

## Development of a cell-free expression system





## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30



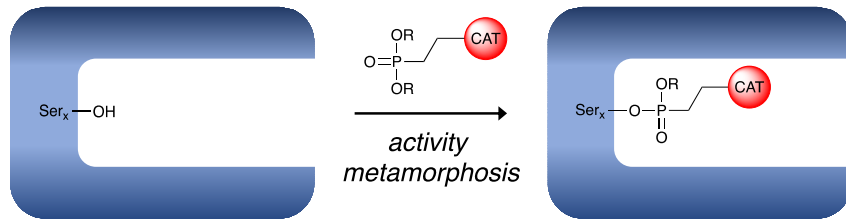
- Task Lead Partner: FHNW
- Participants: CSIC, EUC



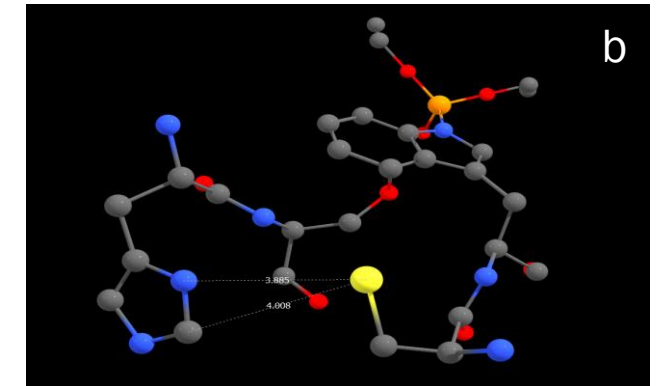
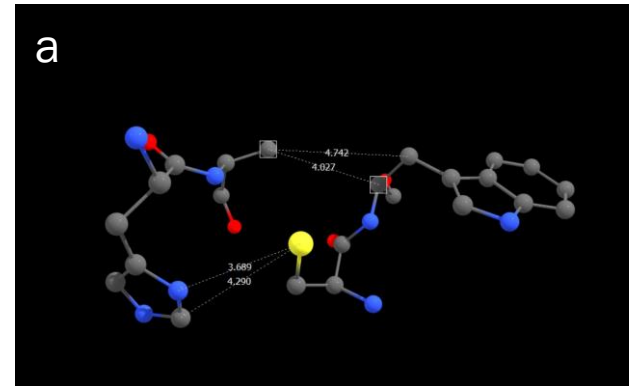
# Ongoing activities

## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30

### Design strategy



**Artificial protease design** - activity metamorphosis through the biocatalytic insertion of a synthetic catalyst in the active site of selected lipases (and other scaffolds). Currently are explored two classes of organocatalysts: serotonin derivative and short peptides; which need to bear phosphoester bonds (suicide inhibitors target for the lipase)



**Papain : our model protease** – Catalytic diad of papain (left) where Cys25 sulfhydryl function is activated by His159 (distance N-S = 3.7 Å) and catalytic inhibitor proposed (synthesis ongoing) where His and Cys (expected distance N-S = 3.9 Å) residues are attached through a semi-rigid linker (prolyl-indole).

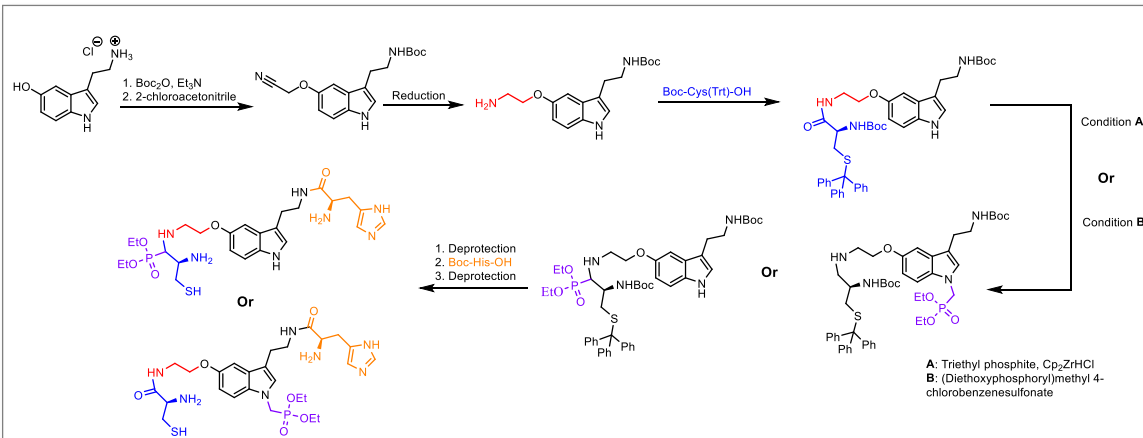




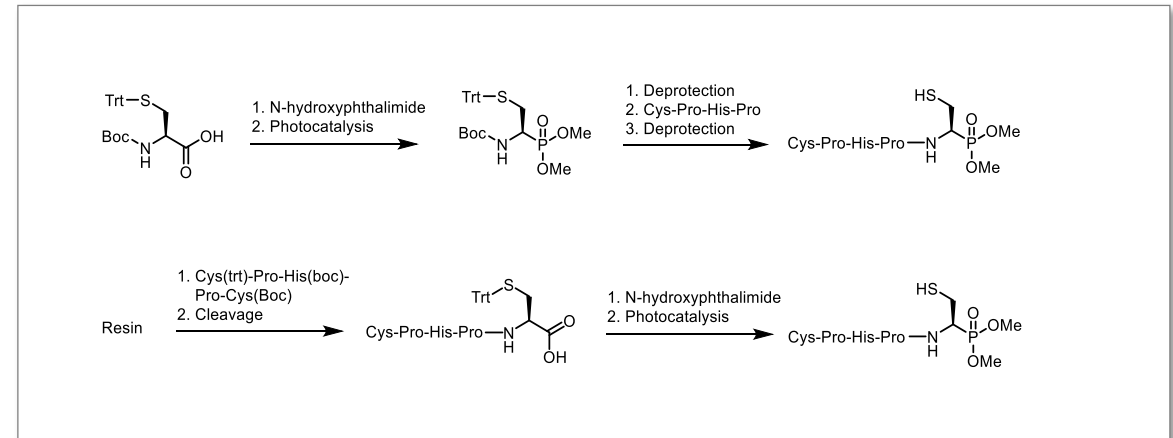
# Ongoing activities

## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30

### Synthetic work



**Catalytic inhibitor synthesis (serotonin derivatives)** – Initially, serotonin is protected by a *t*-butoxycarbonyl (Boc) group to allow for a regioselective Williamson etherification of the free hydroxyl group followed by the reduction of the cyano moiety introduced to yield the corresponding primary amine. This amine function serves as anchoring point to attach a protected Cys residue. Two phosphorylation pathways are tested along with selective deprotection reactions to yield a catalytic suicide inhibitor.



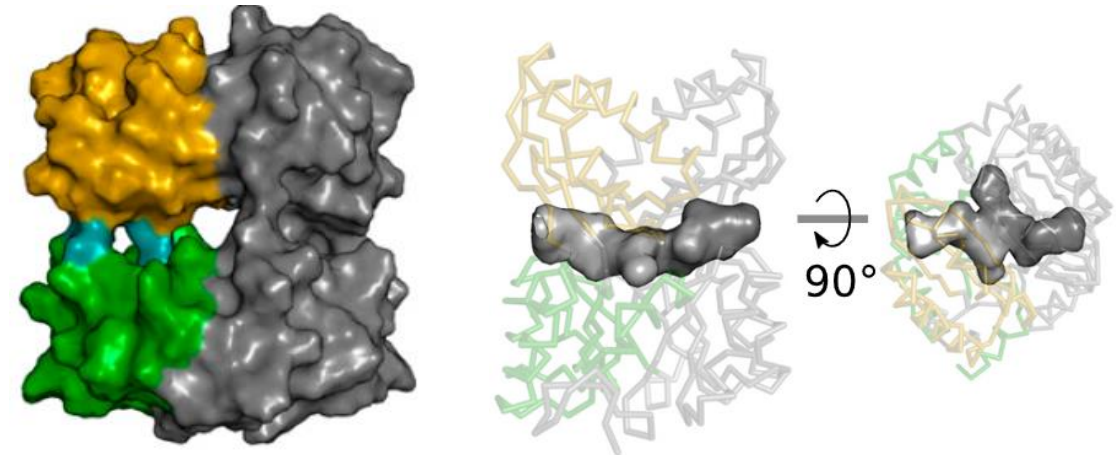
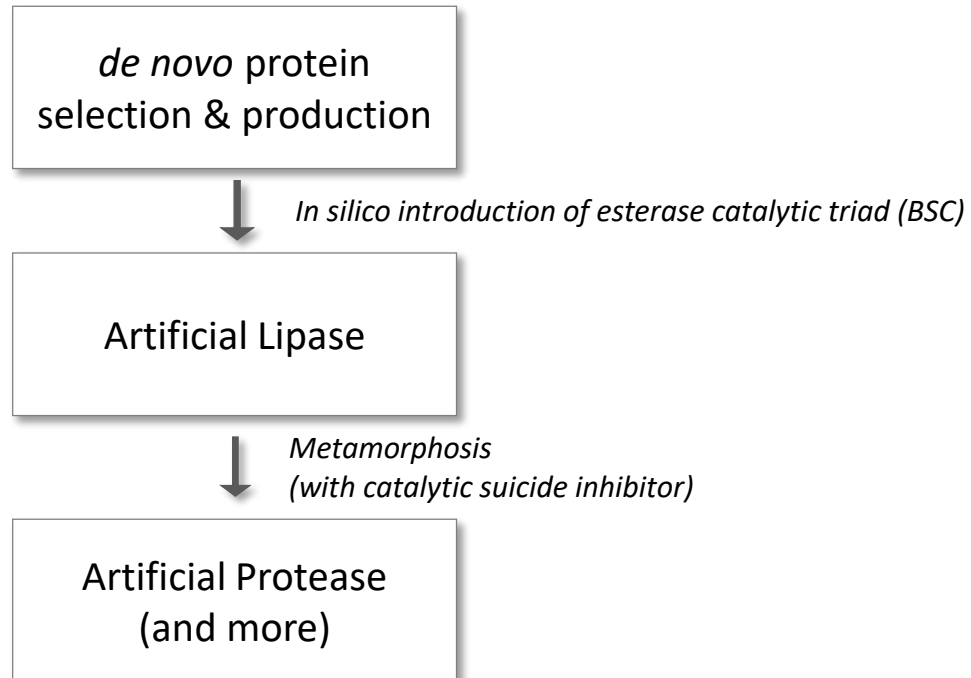
**Catalytic inhibitor synthesis (peptide derivatives)** – A first peptide sequence has been designed and the synthetic challenge lies in the introduction of phosphonate groups at the C-terminus of the peptide. This is carried out using a method recently published based on visible light photocatalysis (*Angew. Chem. Int. Ed.* **2022**, 61, e202207063). Peptide synthesis is carried out with a newly acquired automatic peptide synthesizer using appropriate protecting groups.



# Ongoing activities

## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30

### Beyond lipases: *de novo* protein scaffolds to design artificial proteases



**Selected *de novo* protein** – the selected scaffold displays a large cavity can serve as binding pockets and/or enzymatic reaction chambers. It also display high stability (95 °C, guanidinium chloride 2M) suggesting it should tolerate considerable modification of the residues surrounding the cavities.



# Ongoing activities



## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30

### Work status

- Synthetic inhibitor synthesis is well advanced, and first inhibitors are expected to be available by end of Q4 2022.
- Peptide synthesis is ongoing. Once the phosphorylation reaction is established, a large number of different peptides can be produced.
- All inhibitors produced will be tested for their ability to inhibit *FuturEnzyme* lipases and, further, for their proteolytic activity (model substrates, casein)
- BSC, FHNW and CSIC are working to engineer and endow the selected *de novo* protein with ester hydrolase activity. Different mutants will be produced by FHNW and tested for esterase activity. All inhibitors produced will be tested with the newly engineered esterase.



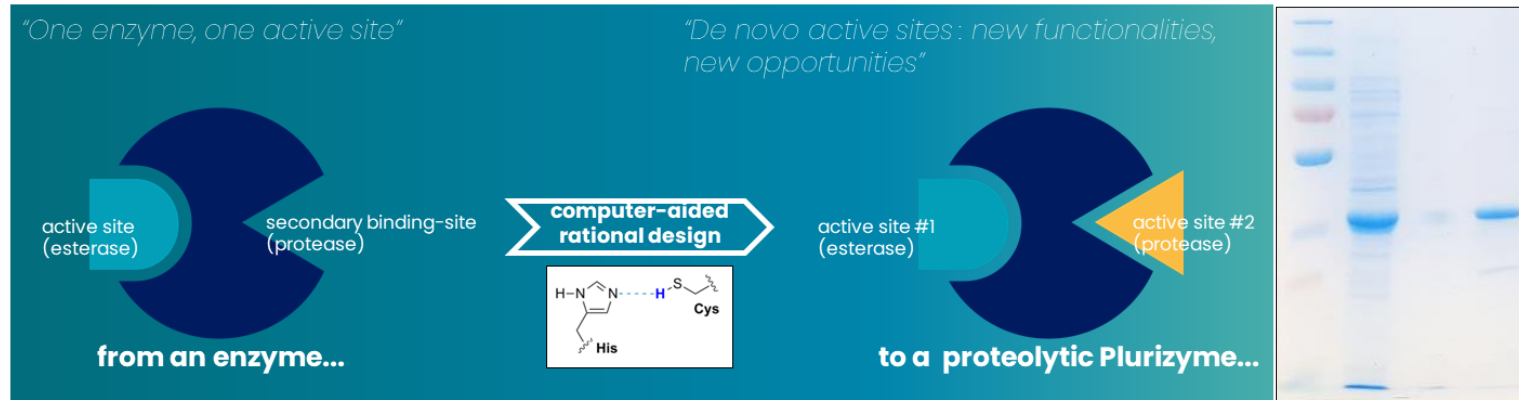


## Task 4.2 Smart design systems to obtain enzymes with inherent problems of expression M2-M30

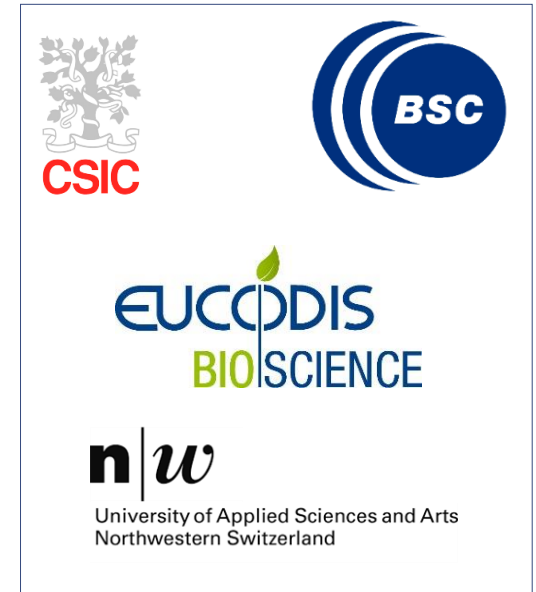
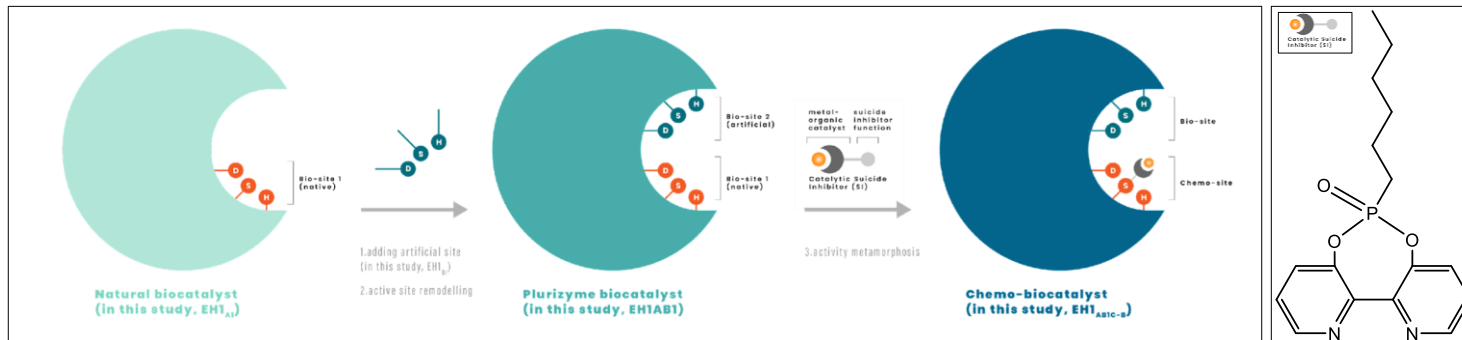


- CSIC, BSC, EUCODIS, FHMW has contributed to the production of two novel expression systems

- *PluriZyme* system, for producing artificial proteases



- *Biomimetic* system, for producing biomimetic oxidases







## Task 4.3 Production of enzymes from their natural hosts M2-M30



- Task Lead Partner – CNR
- Participants: IST-ID, ACTY



## Task 4.3 Production of enzymes from their natural hosts M2-M30

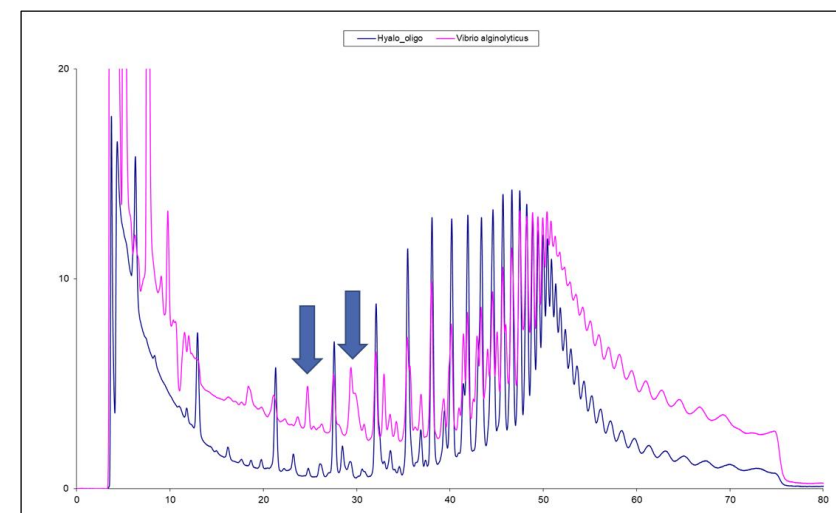
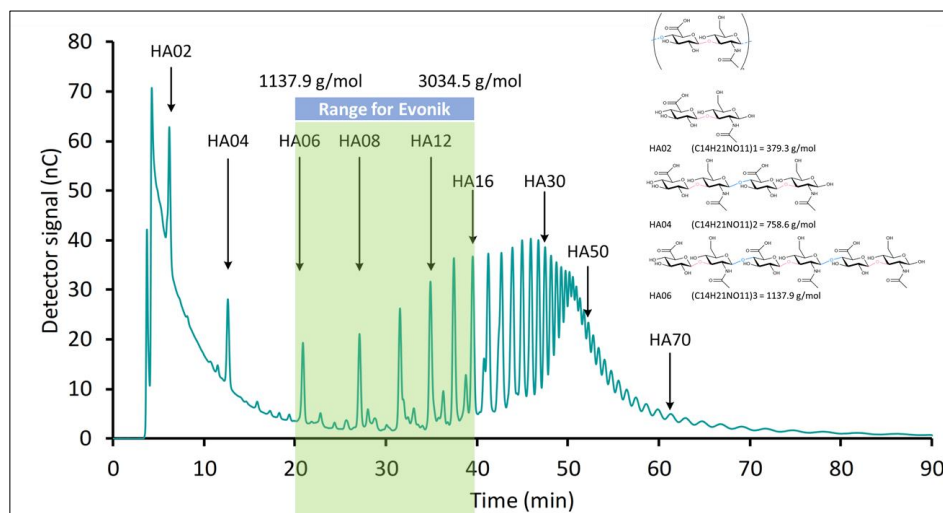
### ■ CNR: *Vibrio alginolyticus*, the best isolate producing hyaluronidases

#### ■ Two strains selected

- *Vibrio alginolyticus*\_V4  
Basiluzzo submarine hydrothermal field, Panarea Island, Aeolian Archipelago, South Tyrrhenian Sea (38°40.315'N; 15°07.846'E)
- *Vibrio alginolyticus*\_#23 Lake of Ganzirri, Sicily, Italy (38°15'39.95"N 15°37'01.9"E)



CULTIVATION CONDITION: Artificial seawater  
Medium supplemented with 0.2% HA



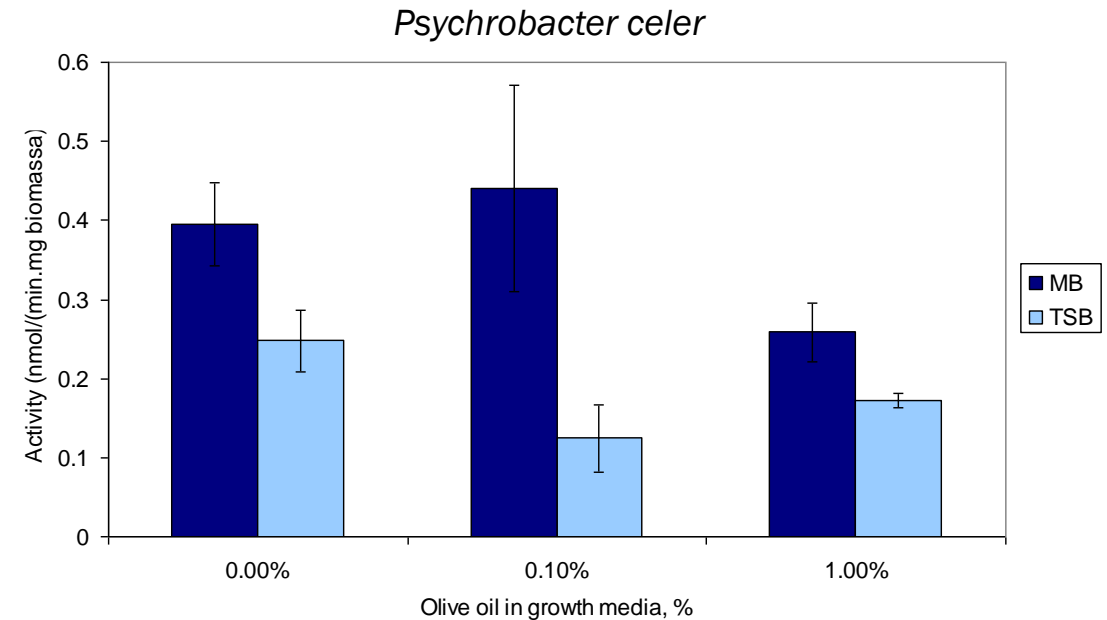
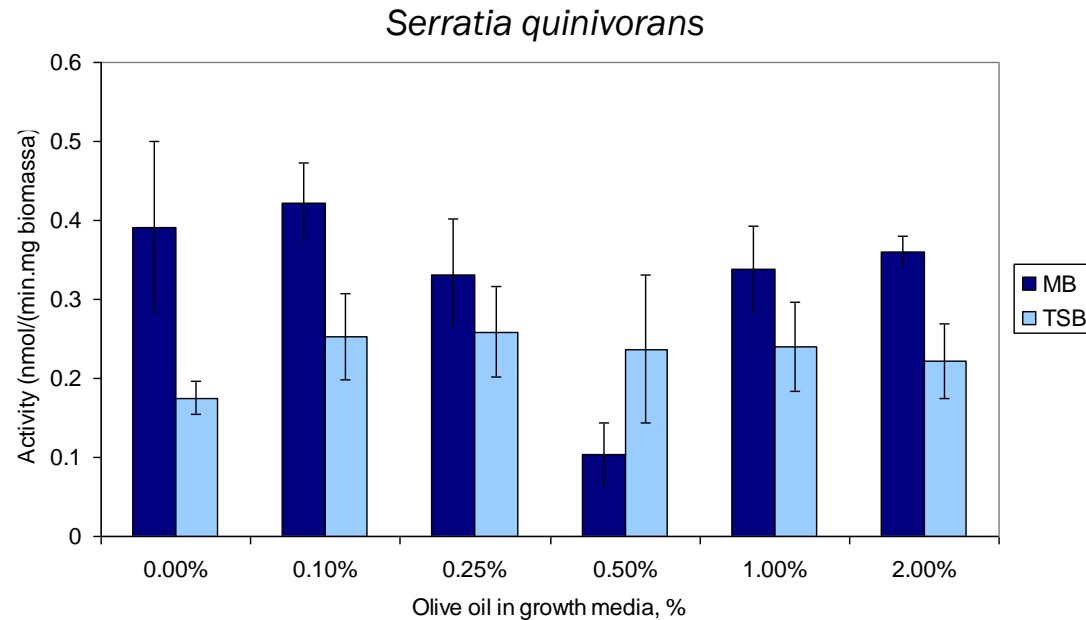


## Task 4.3 Production of enzymes from their natural hosts

- conditions for cultivation of microbes for highest enzyme activities; assessment of enzyme performance under industrial relevant conditions; testing enzymes in small scale bioreactors

### Lipases/Esterases

Effect of media composition and olive oil concentration during growth on strain activity



MB = marine broth; TSB – tryptic soy broth



## Task 4.4: Enzyme characterisation for selecting those with manufacturers' specifications M2-M36



- Task Lead Partner – UDUS
- Participants: BANGOR, CSIC, UHAM, FHNW, IST-ID, EUC





# UDUS

Previously  
reported

- WP4

- Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

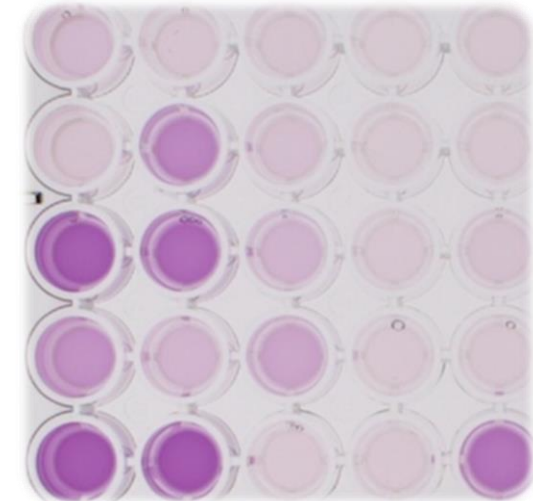
- ✓ Activity screening of esterase/lipase collection with industry-oriented substrates using the NEFA kit

- Detection of **Non-Esterified Fatty Acid** (NEFA) in a two-step colorimetric assay

- Substrates: standardized stains of:

- 1) beef fat on polyester/cotton mix
- 2) lipstick on polyester/cotton mix
- 3) collar stain on polyester/cotton mix

Application:  
Detergents





# UDUS

## • WP4

➤ Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

✓ Activity screening of esterase/lipase collection with industry-oriented substrates using the NEFA kit

Application:  
Detergents

Enzyme	Detergent stability		Detergent stability
LCC WCCG	yes	LCC	yes
PETase	no	Pbau PE-H	yes
Ppel PE-H	n.d.	POIL-1 PE-H	n.d.
Psab PE-H	no	Poce PE-H	yes
Hyd18c13	yes	Paes PE-H Y250S	yes
TBEc350	no	Paes PE-H (CE16)	yes
Paby PE-H	n.d.	Pxin PE-H	yes
Abo_LipA (CE02)	no	TBEc304	yes
TBEc310	yes	CycTB025	yes
Abo_LipD (CE07)	no	Dim-008 (CE01)	no
Abo_Est3 (CE03)	no	Est24c11	n.d.
		Hyd8c31	no
		1,4-D#003	no
		Est24c4	yes

stain	number
beef fat	6
lipstick	5
both	14

in total 25

- 25 enzymes with activity on beef fat, lipstick or on both stains
- Many of them are detergent-stable
- Next step: purification and re-evaluation

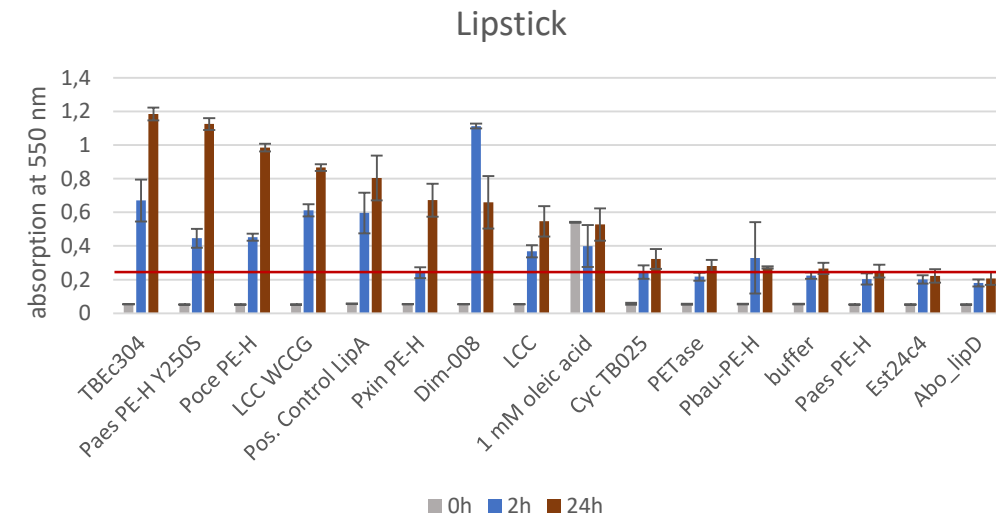
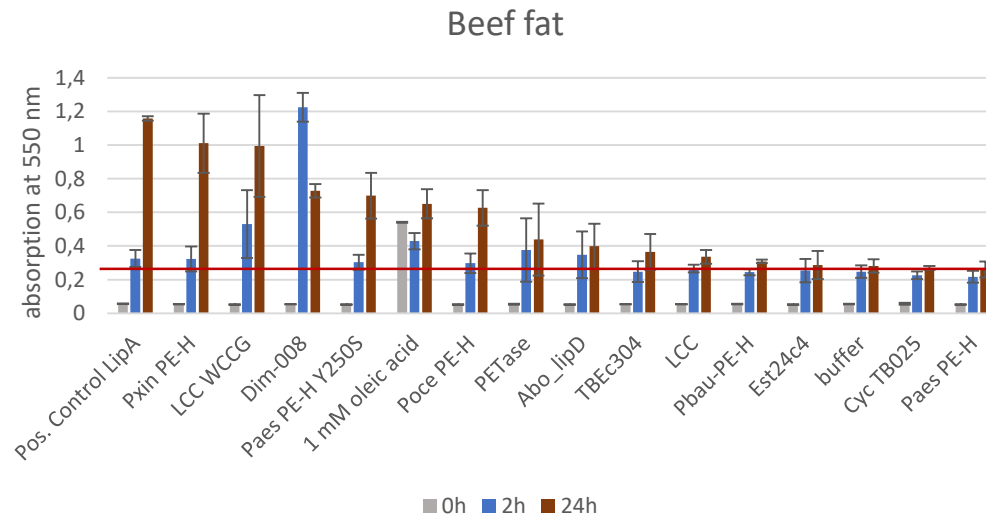


# UDUS

## • WP4

- Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications
- ✓ Activity screening of esterase/lipase collection with industry-oriented substrates using the NEFA kit

Application:  
Detergents



- 13 enzymes could be purified, 11 showed activity on beef fat and 10 on lipstick stains
- 6 of those enzymes offer elevated detergent stability

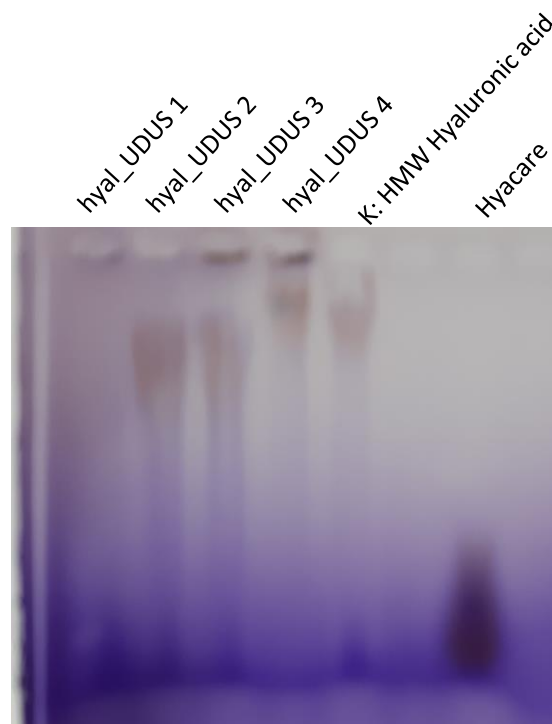


# UDUS

- WP4

- Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications
- ✓ Confirming hyaluronic acid degradation in culture supernatant of the isolates

Application:  
Cosmetics



Cultivation of the isolates with HMW-Hyaluronic acid (2MDa, Sigma-Aldrich) analysis of supernatants with 1% agarose gel, dyeing: Stains-All (0.005% in 50% EtOH)





# UDUS

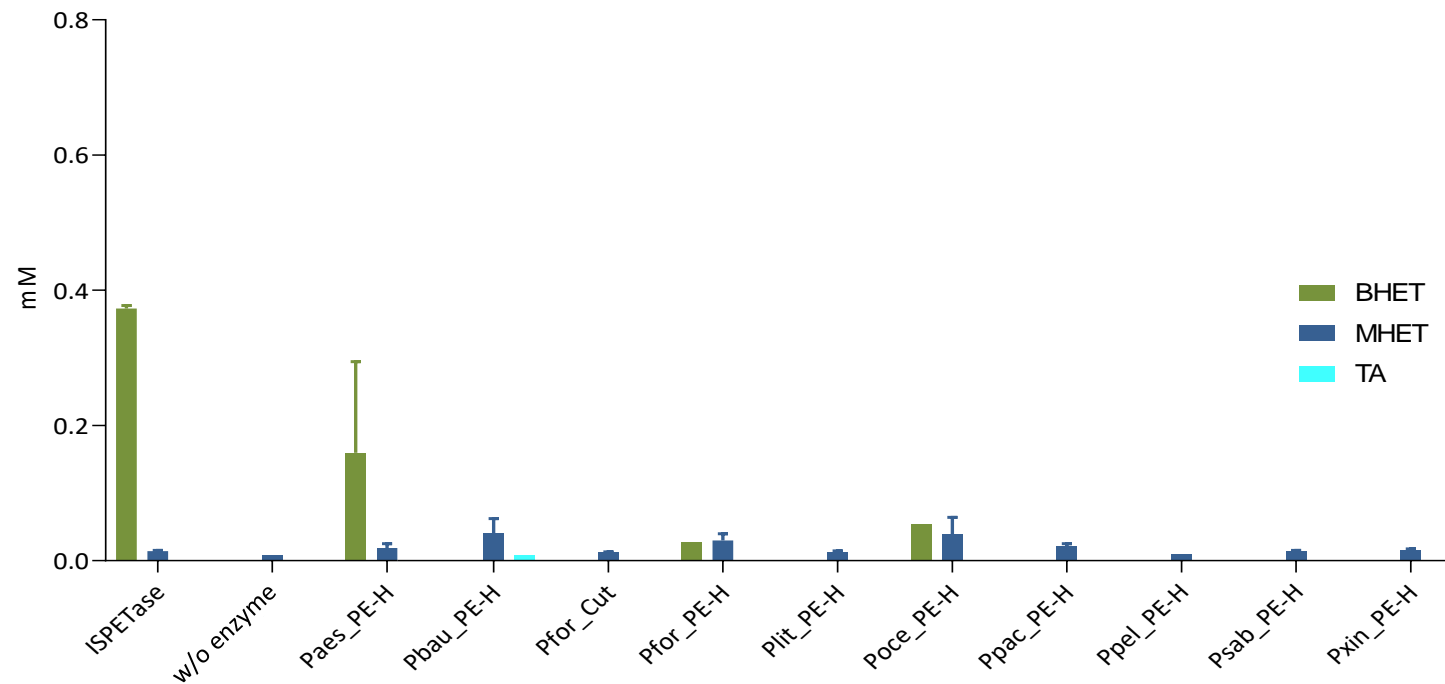
- WP4

- Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

- ✓ PET Monomer release from Schoeller sample textile

- Substrate: sample textile 4-b 3X58 (VORB, 100% PES 100g/m<sup>2</sup>) pretreated by alkaline boiling

Application:  
Textiles



1 mg/ml enzyme; 168 h incubation,  
30°C; 500µL reaction mix

# ENZYMES FOR INDUSTRIAL APPLICATIONS:

## AMYLASES/LIPASES/PETases/CELLULASES/ HYALURONIDASES

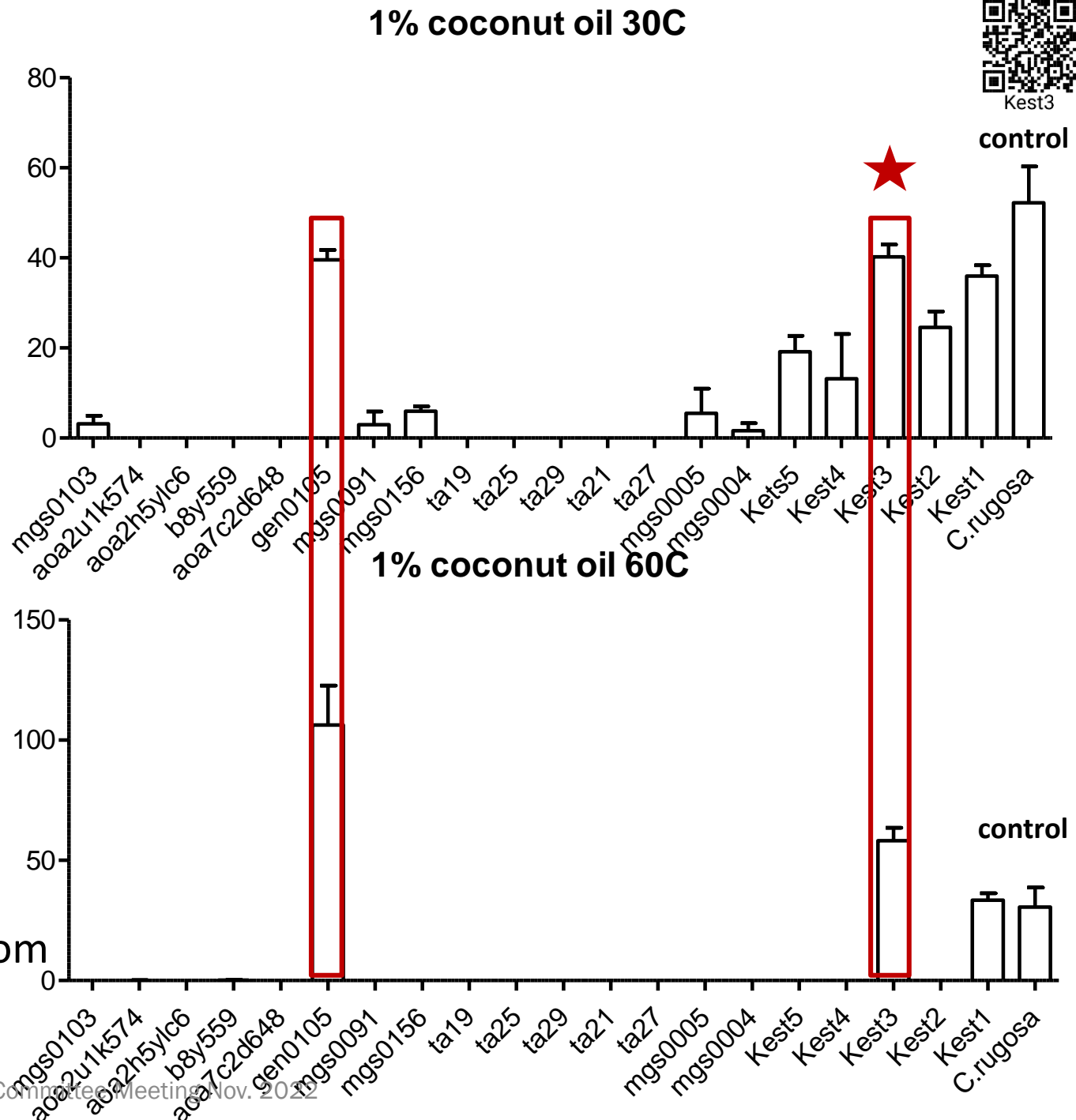
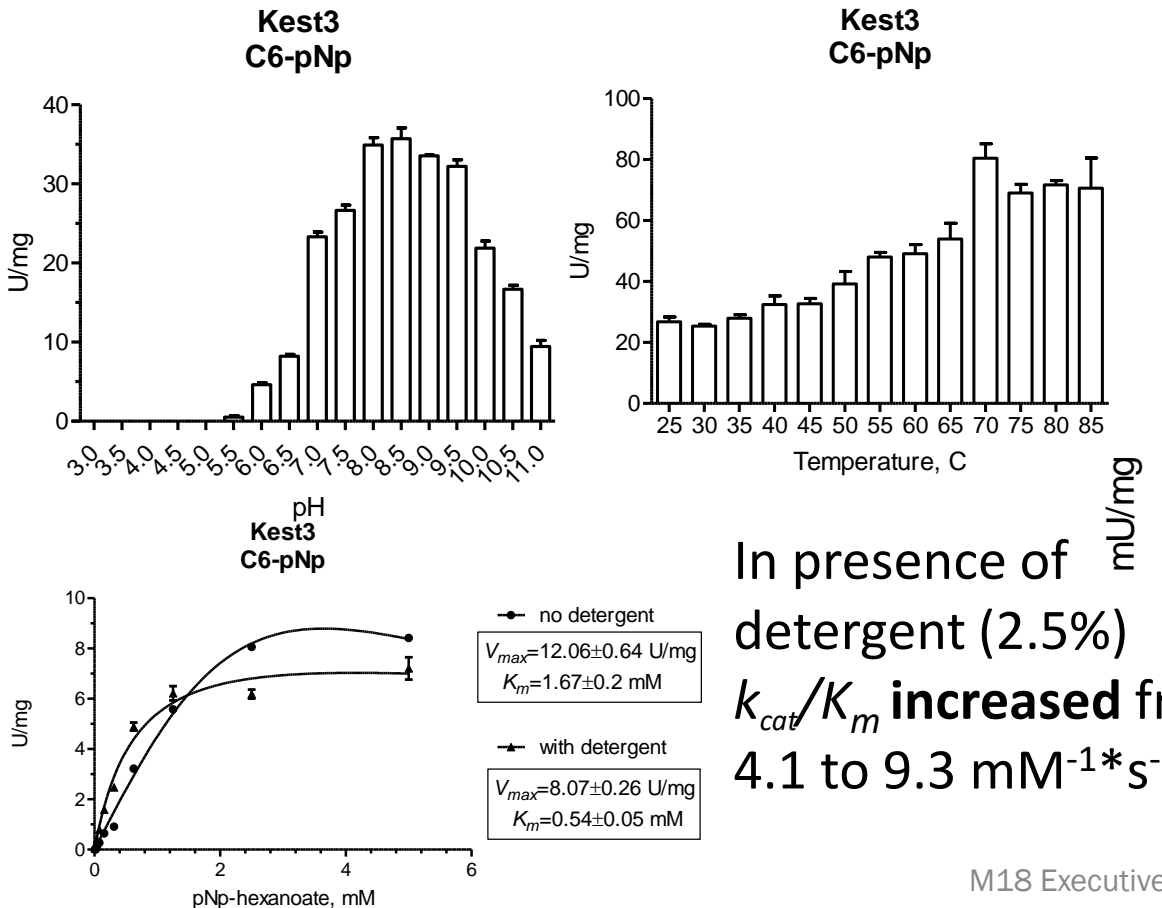
- BU collection of 39 amylases were expressed. 16 were purified soluble, screened with 20 natural substrates
- ★ BU collection of 56 esterases : 47 enzymes purified soluble, 21 active with C18 esters were identified and selected for activity screen with olive, palm and coconut oils
- ★ 47 soluble esterases were screened with 3PET, PCL and PLA plastic suspension
- ★ BU collection: 23 cellulases were expressed, 12 purified soluble and screened against 20 natural substrates
- 8 hyaluronidases from metagenomes were cloned, expressed. 6 were purified soluble and screened against hyaluronic acid different chain length

# Thermostable lipases

1 good candidate selected by activity and thermostability: **KEST3**. Sequence originates from *Fervidobacterium riparium*



Kest3

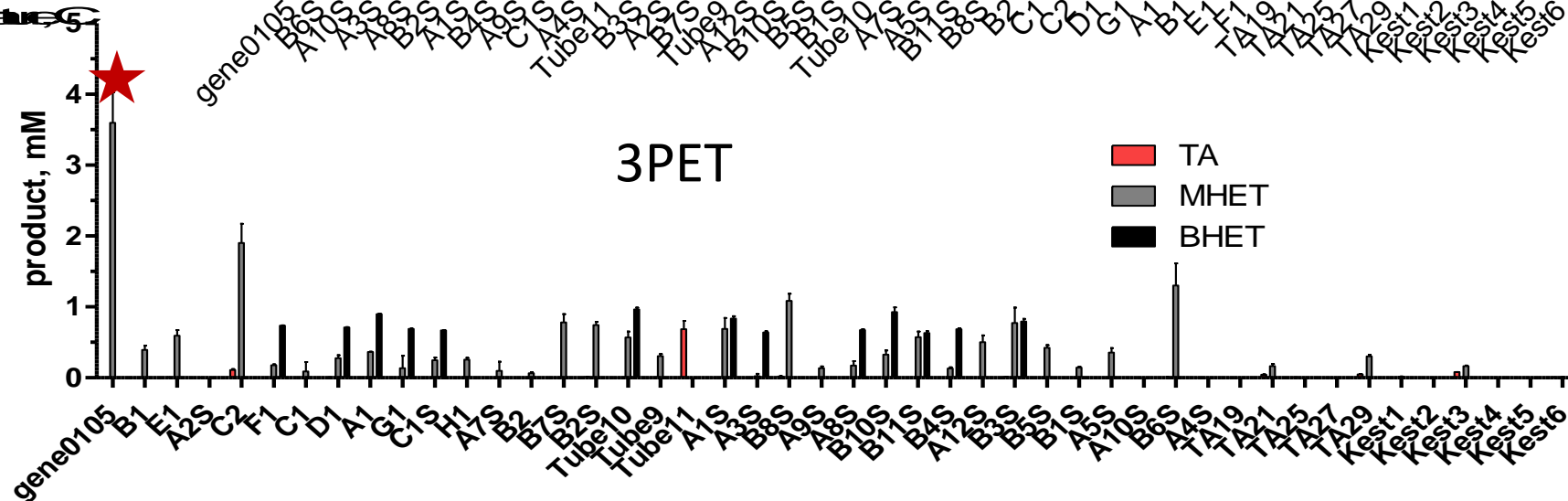
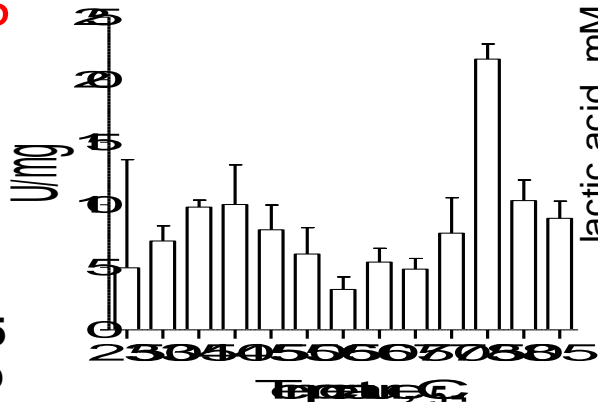
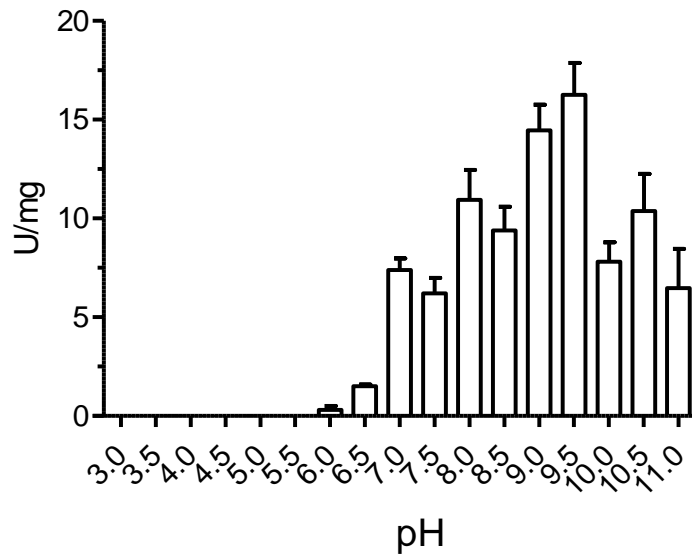


# Plastic active esterases

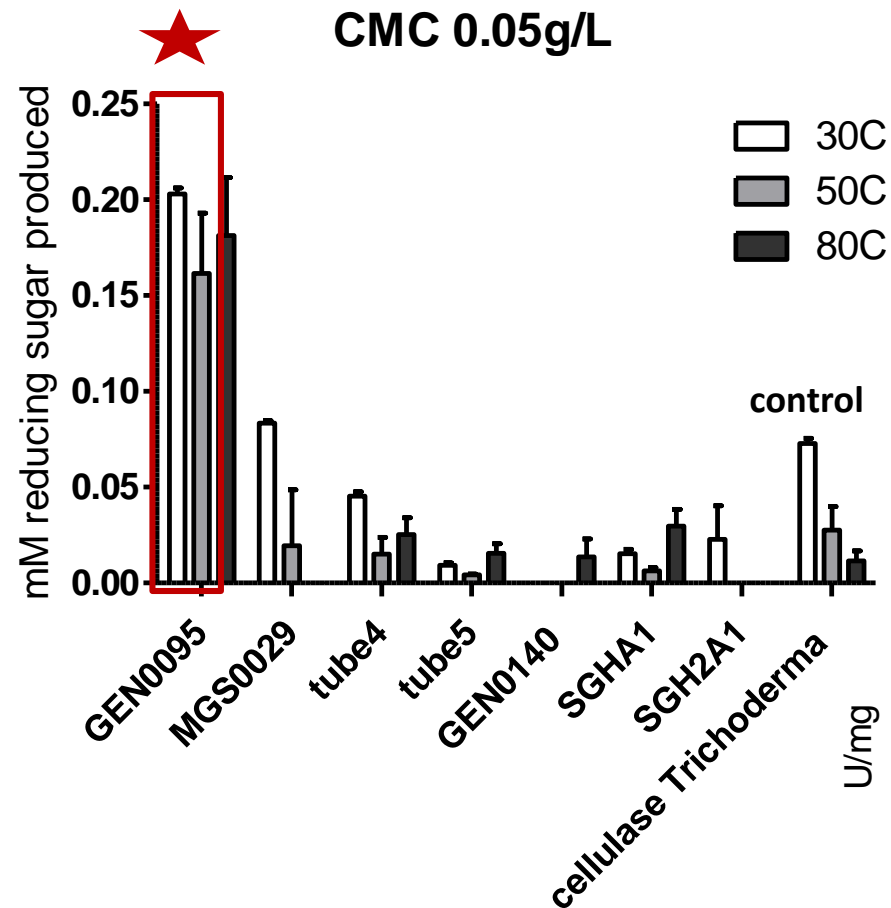
One metagenome derived esterase **GEN0105** was selected

GEN0105  
C12-pNp

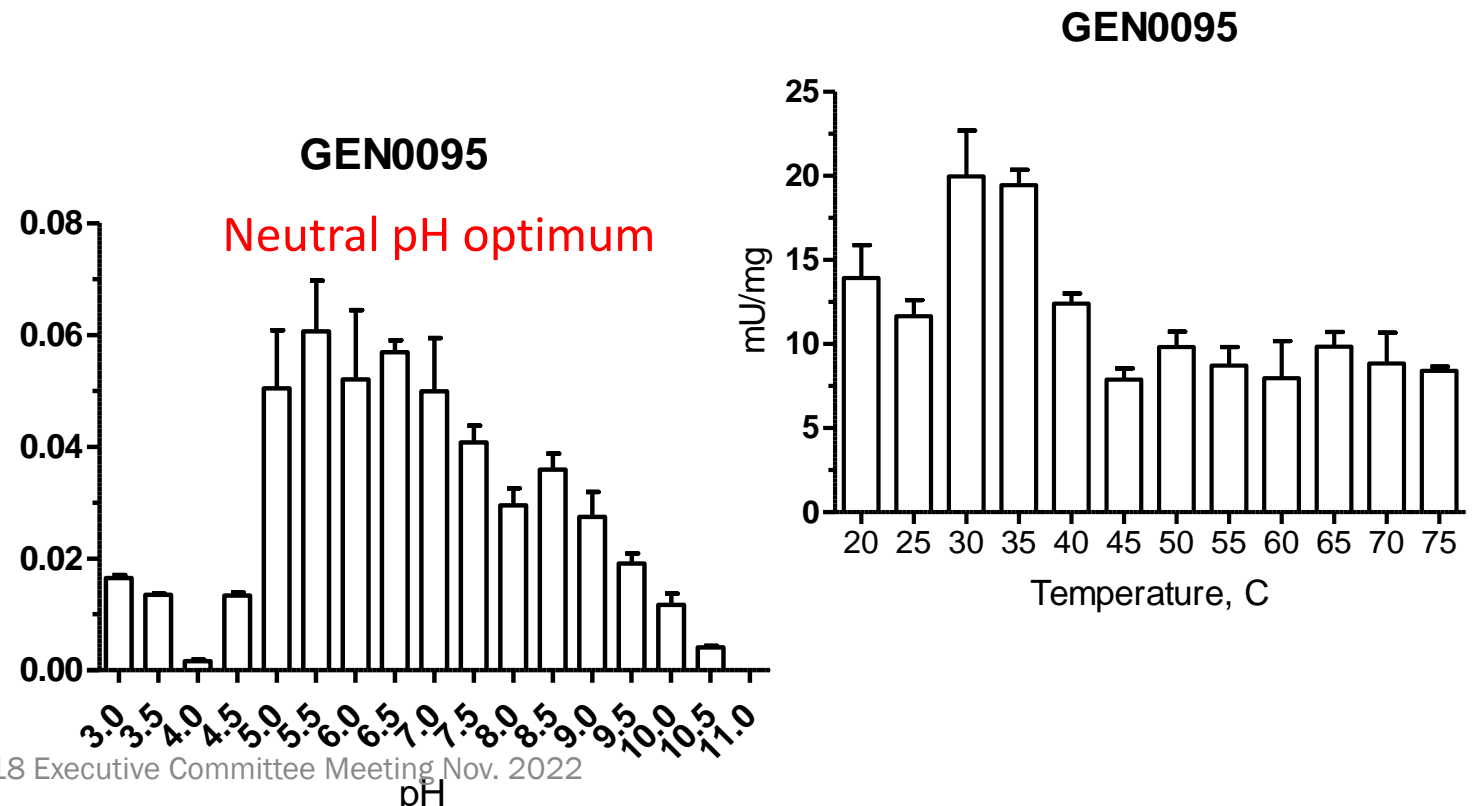
Gen0105  
C12-pNp



# Thermostable cellulases



12 cellulase screened using BCA and DNS assay 7 active candidates were screened at 30, 50 and 80C for activity with CMC. One active candidate **GEN0095** from metagenome screen was selected.







## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications M2-M36



### ■ Extensive characterization: two lipases selected for the detergents and textile applications

#### ■ Lip9

- Produced in *E. coli*, pET-45b(+) vector

- Sequence:

MAHHHHHHVGTGSNDDDDKSPDPMAEHNPPVVMVHGIGGASYNFFSIKSYLATQGWDNRNQLYAIDFIDKTGNNRNNGPRLSRFVKDVLDTGAKK  
VDIVAHSMGGANTLYYIKNLDGGDKIENVVTIGGANGLVSSRALPGTDPNQKILYTSVYSSADLIVVNSLSRLIGARNVLIHGVGHIGLLTSSQVKGYIKEG  
LNNGGGQNTN

- Origin: Marine Metagenomics Database (MarRef)

- Properties: Td 41,7°C; Topt 30°C; pHopt 9.0; stable in washing liquor (days), production 1 mg per L

#### ■ ID9

- Produced in *E. coli*, pET-45b(+) vector

- Sequence:

MAHHHHHHVGTGSNDDDDKSPDPMTNLSKPIPNPREYPILPPDMNYIYFENAHLFPFEPEKRDYSPVNAWWLSECAFLVYCHPGFARMAMALVGF  
DHFHFFQKGKTECMVSWNKDSIIVAFRGTEMKSLSAFHELRTDLNTAPVDFDKGSKVHKGFLKGLQEIWEGEEGLKLFLETLSAEAPSRSMWICGHS  
GGALAALCFARLEKASGLYIYGAPRIGDGEFVRICDNRPVWRVEHGRDPIPLVPPDVPALNFNFKDMGKLIYIDYRGEILFERPLVTVEEEKSKVLLNISQQ  
RKRRESLSVEGFKGVLDKDRAKTLINGINEHIMQSRVEWKEYFDSLKIGLGIKIDHMPYIYCAKLWNILIEGL

- Origin: Metagenome from marine bone-degrading microbiome

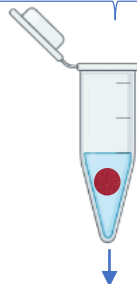
- Properties: Td 45.5°C; Topt 40°C; pHopt 9.5; stable in washing liquor (> weeks), production 63 mg per L



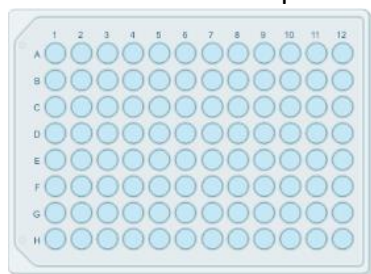


Pigment with oil on polyester/cotton PC-09	Mayonnaise on cotton C-S-05S	Lipstick, pink on polyester/cotton P-S-16	Fluid make up on cotton C-S-17	High discriminative sebum BEY on polyester/cotton PC-S-132	Beef fat on cotton C-S-61	Butterfat on cotton C-S-10

100 µl Washing liquor (2.5 g/L in water)  
24 hours  
30°C  
950 rpm



Lipase Lip9 at 0.004% w/v  
Lipase ID9 at 0.8% w/v  
HENKEL® Liquid Laundry Detergent\_A with enzymes (3,1 g/L in water)



### NEFA –Kit of Wako

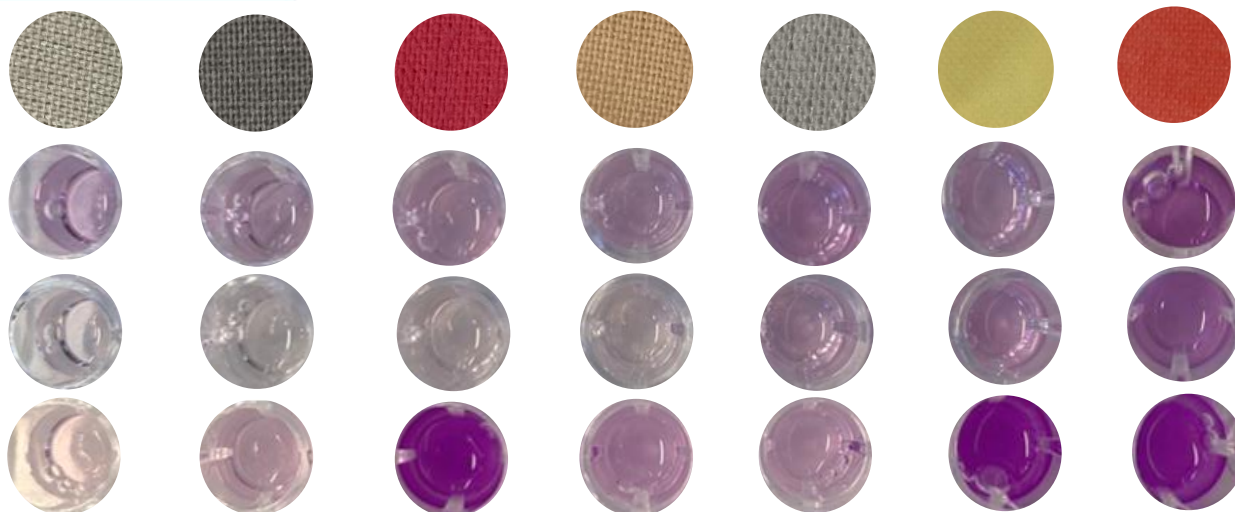
1. 10 µl “wash test” + 100 µl of R1a → 6 min, 37 °C
2. Add 50 µl of R2a → 6 min, 30 °C
3. Measure absorbance at 550 nm

Stain fabrics

Lip9 (0,004%)

ID9 (0,8%)

HENKEL® Liquid Laundry Detergent\_A with enzymes  
(3,1 g/L in water)



### Conclusions:

- Lipase ID9 shows activity towards butterfat (C-S-10) stain and with beef fat (C-S-61) stain, possibly because they have a similar fatty acid composition.
- Lip9 shows activity towards all the stains and specially high activity versus butterfat (C-S-10).
- HENKEL® Liquid Laundry Detergent\_A including enzymes also shows activity with all of the stained cloths but it shows specially high activity towards lipstick (P-S-16), beef fat (C-S-61) and butterfat (C-S-10) stains.





Raw

Pretreated

61488F1

3X58

67007

61988F1

5237-00

E03130



100 µl HEPES Buffer

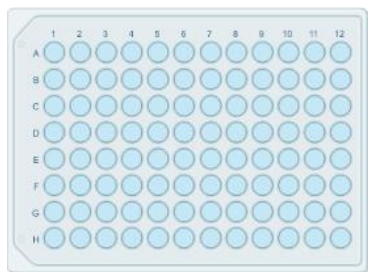
24 hours  
30°C  
950 rpm

Lipase Lip9 at 0.004% w/v  
Lipase ID9 at 0.2% w/v



### NEFA –Kit of Wako

1. 10 µl “wash test” + 100 µl of R1a → 6 min, 37 °C
2. Add 50 µl of R2a → 6 min, 30 °C
3. Measure absorbance at 550 nm



### Raw fabric

61488F1

3X58

67007

61988F1

5237-00

E03130



Lip9 (0,004%)



ID9 (0,2%)



### Conclusions:

- Lipase ID9 shows no capacity to clean the oils in the fabrics.
- Lipase Lip9 shows a broad capacity to clean the oils in all raw textiles provided by Schoeller. However, it is surprising that “cleaning” (by meanign of free fatty acid release) is detected in the raw and pretreated materials, the last one expected to contain low amount of chemicals or no chemicals.
- The next step will be to perform the “cleaning tests” in water, as requested recently.





## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

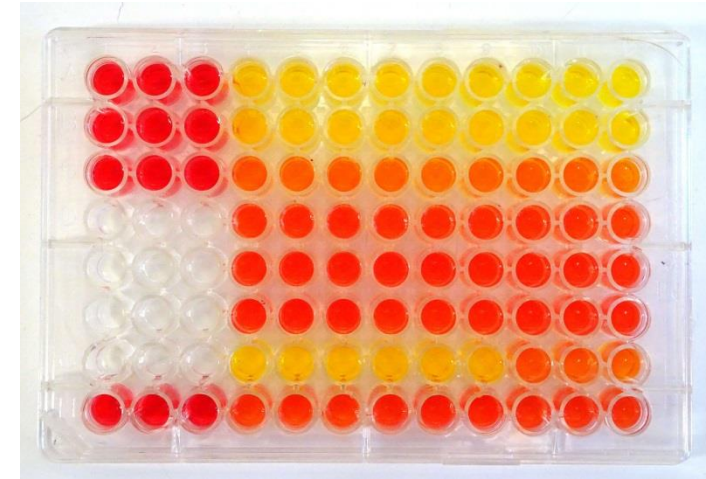
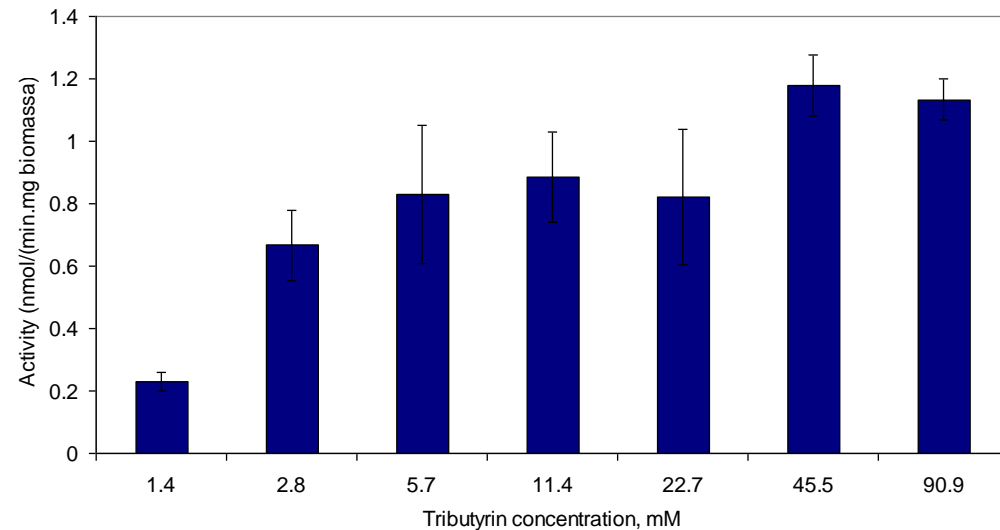
- conditions for cultivation of microbes for highest enzyme activities; assessment of enzyme performance under industrial relevant conditions; testing enzymes in small scale bioreactors



### Lipases/Esterases

Effect of substrate concentration

*Serratia quinivorans*





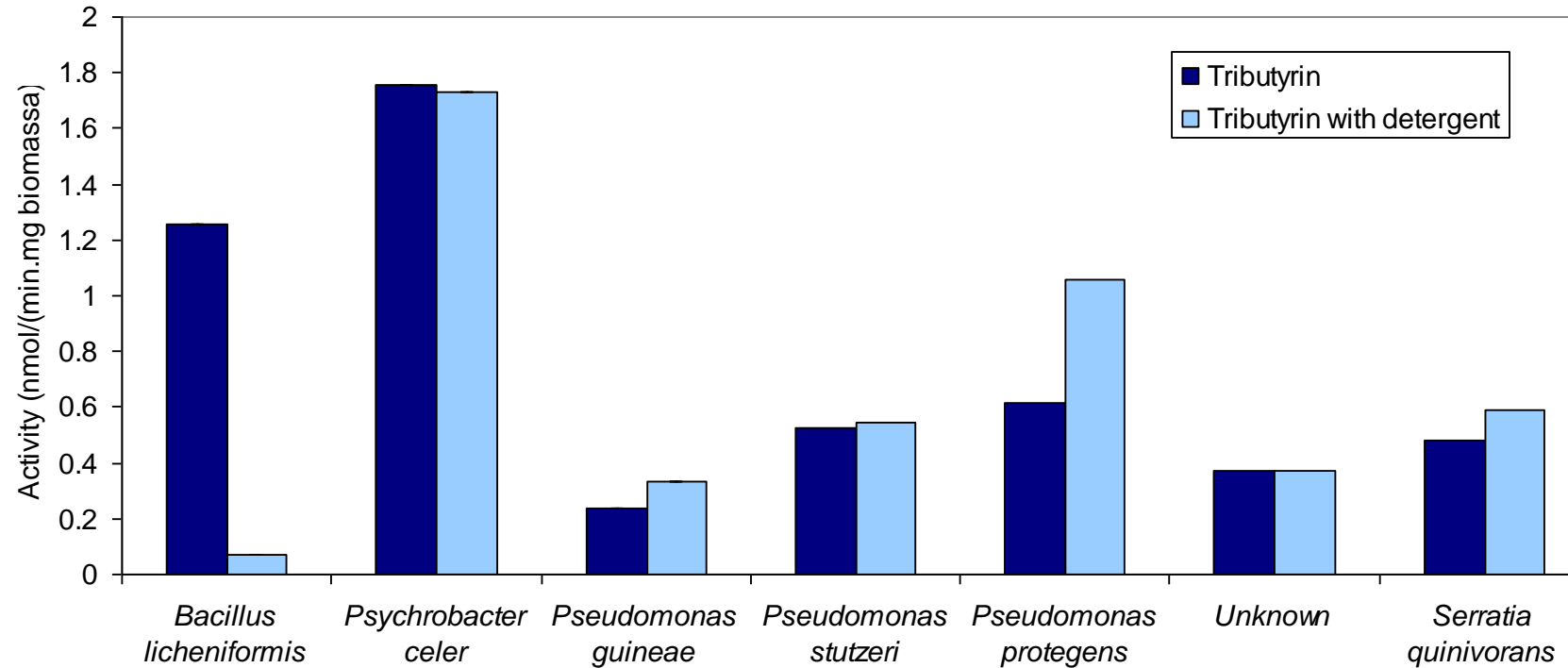
## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

- conditions for cultivation of microbes for highest enzyme activities; assessment of enzyme performance under industrial relevant conditions; testing enzymes in small scale bioreactors



### Lipases/Esterases

Effect of detergent





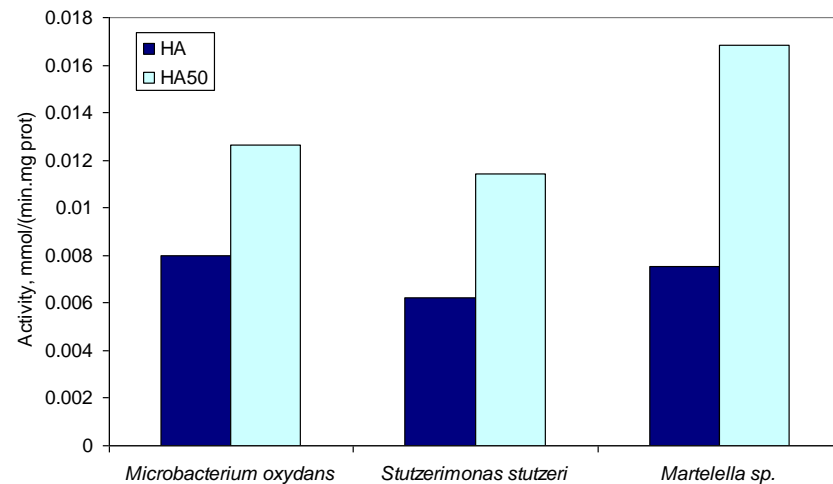


## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

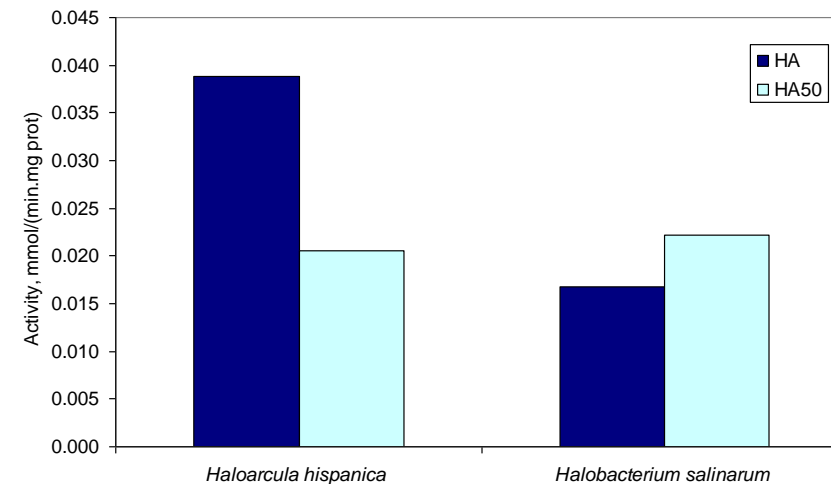
- conditions for cultivation of microbes for highest enzyme activities; assessment of enzyme performance under industrial relevant conditions; testing enzymes in small scale bioreactors

### Hyaluronidases

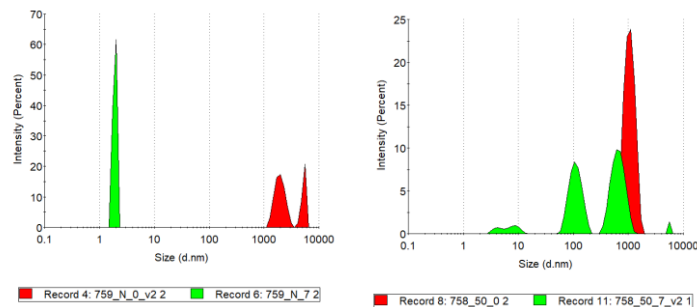
#### Bacteria



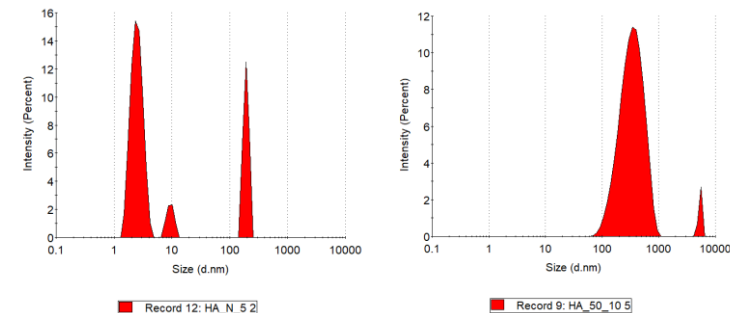
#### Archae



#### Laser light scattering



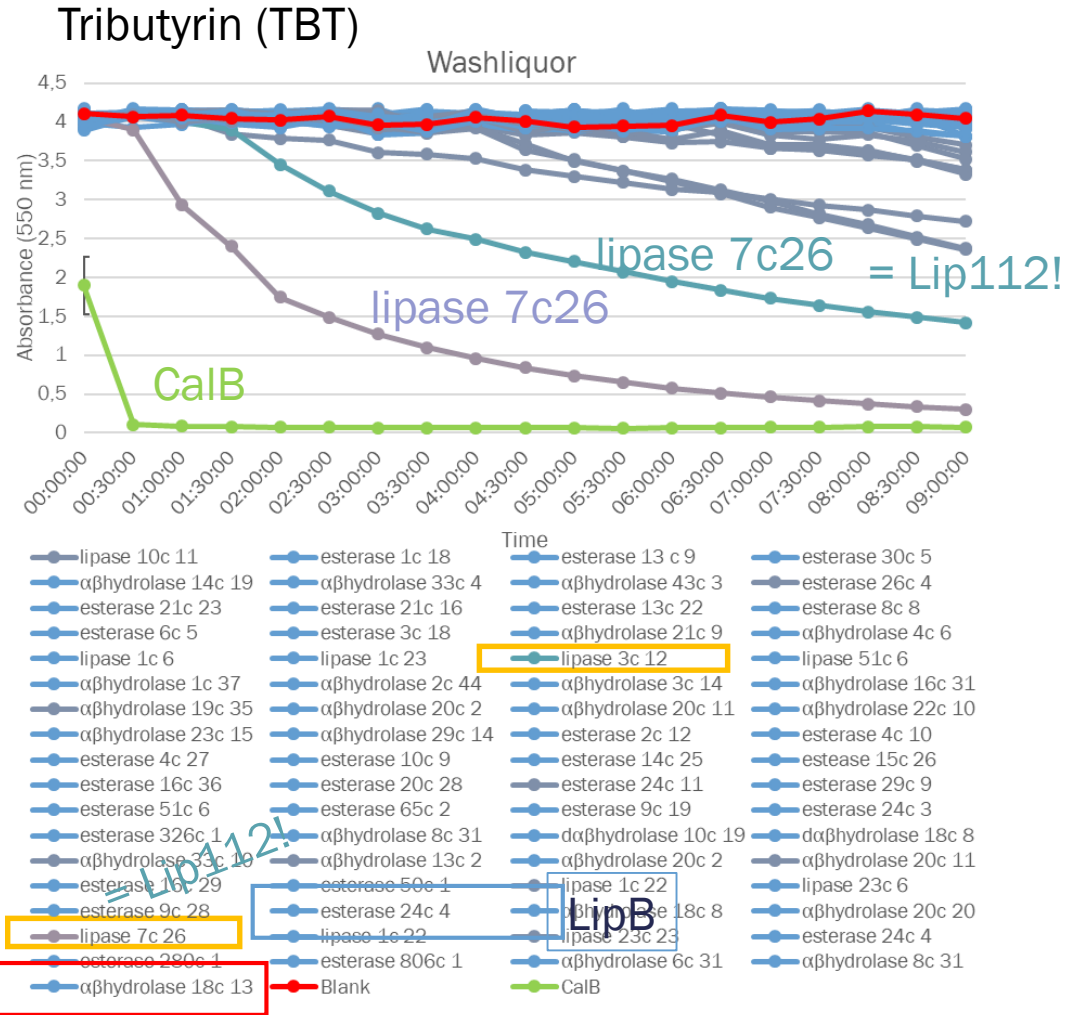
#### Laser light scattering





## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

#27: 3\_lipase\_3c\_12  
#76  $\alpha/\beta$ -hydrolase 18c13

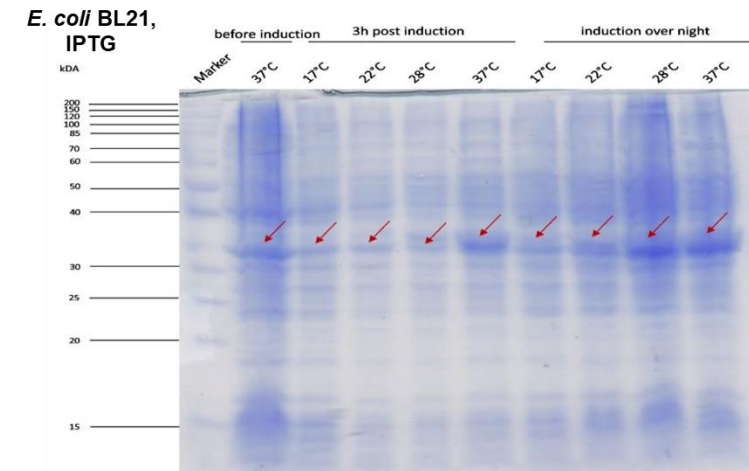


	BL2 1	T7-Expr ess	T7-Shuf fle	Rosett a-Gami
#27				
#76	✓	✓		

Autoinduction medium  
vs. LB + IPTG

Transformation → Optimization of expression conditions

#76  $\alpha/\beta$ -hydrolase 18c13: 34.1 kDa

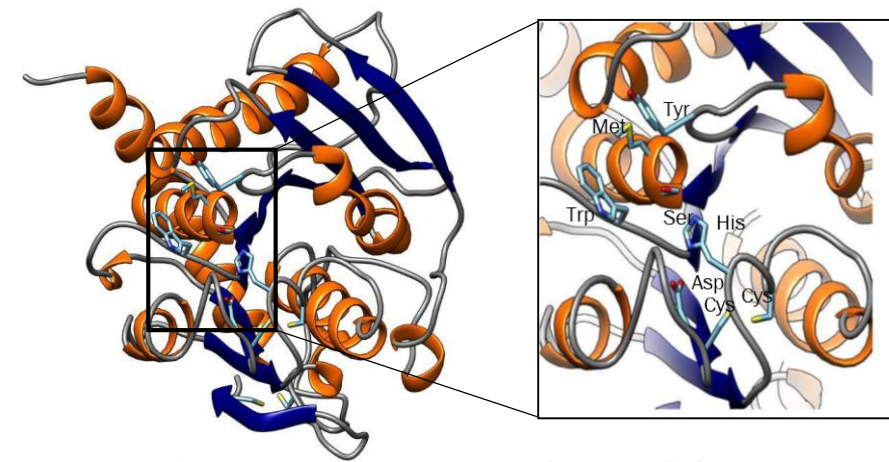




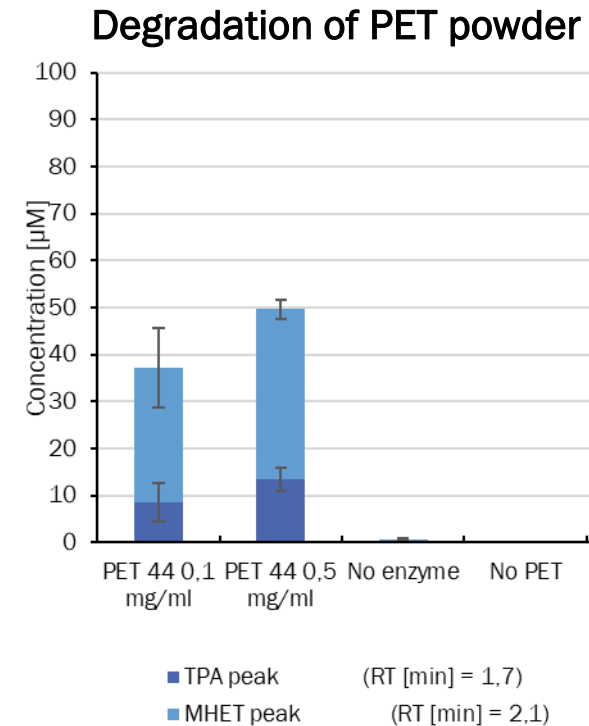
## Task 4.4 Enzyme characterization for selecting those with manufacturers' specifications

### PET44

- Dienelactone hydrolase of species *Alkalilimnicola ehrlichii*
  - PET44
    - 305 amino acids
    - 33 kDa
    - Temp. optimum 20-30°C
  - Degrades PCL, TBT, BHET, Impranil DLN and PET
- Appr. 40 - 50 µM of products after 4 days at 20°C on PET powder
- Lactonase ( $\delta$ -Dodecalactone)



Crystal structure of PET 44 obtained





## Task 4.5: Decision-making strategy for selecting lead enzyme candidates M6-M36



- Task Lead Partner – UDUS
- Participants: BANGOR, CSIC, UHAM, FHNW, IST-ID, EUC



## Task 4.6: Design of multi-enzyme blends to process complex ingredient mixtures M12-M40

- Task Lead Partner – CSIC
- Participants: BANGOR, UDUS, UHAM, IST-ID



## WP4 conclusions



- We conclude that CSIC has selected two best candidates for engineering and validations:
  - Lipase Lip9, of use for detergents and textiles
  - Lipase ID9, of use for detergents
  
- We conclude that CNR has a *Vibrio alginoliticus* isolate producing hyaluronidase (best candidate)
  - Either we plan fermentation at large
  - Or we wait for the results of gene synthesis of the two potential hyaluronidase genes, which is under progress
  
- We conclude that BSC and CSIC has the available PluriZyme and Biomimetic platform to produce proteases and oxidases.







## WP4 further steps



- Clarify the candidates that have been / will be selected for scale up production and pre-industrial validations
- Each partner should select and discuss best candidates
- Please UHAM as WP leader

